



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D5541-3
Job Sheet 170208

Accounting Job RD17-1027-01



Part No: D5541-3

Job Qty: 12 ea

Part Name: Ground Handling Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/18/18

Created By: Mario Poulin

Type: R+D

Description:

Note: DWG D5541 REV A IPP REV:A 17.06.20 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		1/12/18	0.00	0.00	Start Up Machining-4		<i>M.P. 18/01/25</i>
100	Doosan	12 pcs		1/18/18	0.00	84.99	Doosan		<i>M.P. 18/01/25</i>
110	QC	12 pcs		1/18/18	0.00	0.00	QC2 Machining-4		<i>M.P. 18/01/25</i>
120	QC	12 pcs		1/18/18	0.00	0.00	QC8 Machining-4		<i>M.P. 18-01-28</i>
150	Packaging	12 pcs		1/18/18	0.00	0.00	Packaging3-2	<i>5f/168</i>	<i>JAN 31 2018</i>
160	QC21-SA	12 Ea		1/18/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Folio FB543 Folio Rev: AA Dwg Rev: A 2-Deburr

JAN 31 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R1.000	2	12	0	0

Part Specifications

Specifications could not be found.

Plex 1/11/18 10:46 AM dart.poulin.mario

DART AEROSPACE LTD		Work Order: 170208
Description: Ground Handling Pin		Part Number: DSS41-3
Inspection Dwg: DSS41 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0,875	+ 0,010	0,875	✓		MJP-04	vern
0,750	+ 0,010	0,749	✓		↓	↓
0,100	+ 0,010	0,100	✓			
0,500	+ 0,010	0,501	✓			
0,095	+ 0,003	0,092	✓			
0,500	+ 0,010	0,500	✓			
0,375	+ 0,010	0,375	✓			
0,472	+ 0,010	0,472	✓			
R 0,010	+ 0,010	0,010	✓			
0,031 x 45°	+ 0,010/0,5°	0,031 x 45°	✓			
7/16-20 UNF-2A	—	7/16-20	✓			
MaTor Ø	0,4362/0,4281	0,433	✓		↓	↓
MOW	0,4475/0,4433	0,445	✓			
Wick Ø	0,029	—				

Measured by: 33 9-89	Audited by: Da	Preliminary Approval:
Date: 18/01/22	Date: 18-01-28	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

DART
AEROSPACE
S035389

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Ground Handling Nut

PART NO: D5541-3

Original Serial #: S035389

Revision:

Operation: Start up Operation 01/25/18

Change No:

Job No: 170208